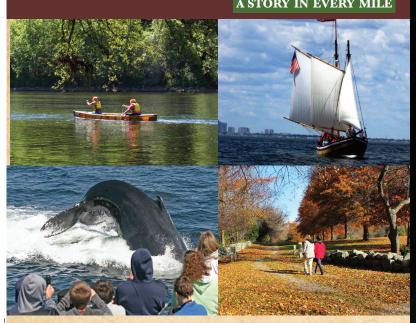
SipsSudsSpiritsBrochure-FinalforPrint_Layout 1 5/18/16 6:00 PM Page 1

NORTH of BOSTON



Our 34 towns and cities offer exciting opportunities to experience rich history, the arts, to have fun, and the chance to explore. Visit museums and attractions. Dine and shop. Get an ice cream at a roadside stand. Shop at boutiques and stores. Relax at the beach or dance all night. Create your memories and discover the stories in every mile of the North of Roston region!

WHERE TO START & HOW TO GET THERE

The region starts about 12 miles from downtown Boston and extends to the New Hampshire border, there is plenty for every traveler to discover. Located near Logan International Airport and Manchester, New Hampshire Airport. Visitors can travel around via rental car, local motor coach, or train. In state call the MBTA at 800-392-6100.

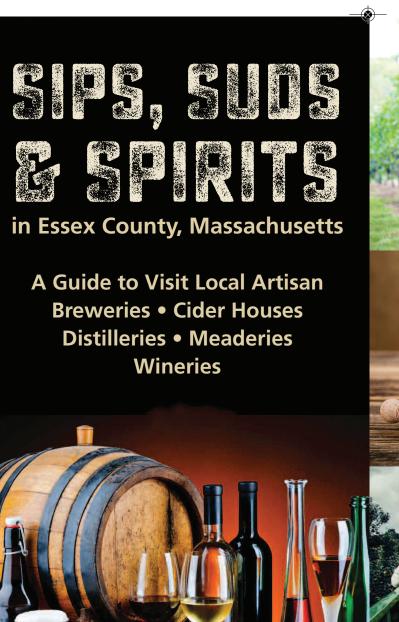
Start at NorthofBoston.org! There you can find itineraries for one day, two days or a whole week of activities that you can do when visiting an area venue.

From Boston: Take I-93 North, I-95 or Route 1 to travel the length of the North of Boston region. Route 1A North follows the coast from Logan Airport to Salisbury.

From the West: Take the Massachusetts Turnpike to Interstate 95 North and Route 128 North towards Gloucester.

From the North: Interstate 495 North will bring you through the Merrimack Valley region to Amesbury, Salisbury, Newburyport and the New Hampshire

Drink Responsibly



North of Boston.org

f P to

MASSACHUSETTS



Get in the South

In 1637, the Commonwealth of Massachusetts proclaimed that no person should be in a tavern "longer than necessary occasions." There was no clarity on length or what "necessary occasions" were, and the region has since gone through various bans and prohibitions.

Some bans were self-imposed. Rockport until the year 2005 was a "dry" town. The fishing village was suddenly disrupted when a group of hatchet wielding women, led by local spinster Hannah Jumper, took it upon themselves to rid the town of its "demon rum." On July 8, 1856, the Hatchet Gang destroyed every bottle, jug, keg, and cask they could find, to the upset of local tavern and restaurant owners.

Today, local brewers, cider houses, distilleries meaderies, and wineries are resurrecting and reinventing old recipes into new ones, making their mark in the world of craft-style drinks. These businesses will be happy to share ideas to pair with your meal! Visit our website to learn more about local tours and tastings. •



NorthofBoston.org/HandcraftedSpirits



BREWERIES



11 Rogers St. Gloucester, Massachusetts 01930 978-282-7399 • 866-BEER-MEN

capeannbrewing.com

Visit our brew house, enjoy a pint, and take a free tour. Taste our specialty craft beers on draft and brewed on premise.



Newburyport **Brewing Company**

4 New Pasture Rd. Newburyport, MA 01950 978-463-8700

nbptbrewing.com

A privately held craft brewery dedicated to brewing the highest quality craft beer products for local and regional consumers.



Gentile Brewing Company

59 Park St, Unit 1 Beverly MA 01915 978-969-6946

gentilebrewing.com

Family-owned and operated nano craft brewery providing quality, fresh beer.



Ipswich Ale 4 Ipswich A

2 Brewery Place Ipswich, MA 01938 978-356-3329

ipswichalebrewery.com

Brewing craft beer since 1991. Visit our on-site restaurant-open daily, or enjoy a weekend tour and tasting.

WINERIES • MEADERIES

3 Short St Ipswich, MA 01938 978-325-6215

1634Meadery.com

Carefully hand-crafted artisan style meads made with local honey, fruits and herbs. Viking Style!



Russell Orchards Farm & Winery

143 Argilla Rd. Ipswich, MA 01938 978-356-5366

russellorchards.com

Beautiful family-owned farm and winery with award winning hard ciders & fruit wines. May-November.



Mill River Winery

498 Newburyport Turnpike (Route One), Rowley, MA 01969 978-432-1280

millriverwines.com

Visit our historic post and beam tasting room and taste award winning wines. Tours. Open year round.



Willow Spring Vineyards

840 W. Lowell Ave Haverhill, MA 0832 978-374-1473

willowspringvineyards.com

A family vineyard winery committed to honesty, quality, environment, preservation, agriculture, friendship, and community spirit.

DISTILLERIES



Privateer Rum Distillery

11 Brady Drive Ipswich, MA 01938 (978) 356-0477

privateerrum.com

Unique craft rum distillery offering weekly 90 minute tours. Please reserve through our website



Ryan & Wood Distillery

15 Great Republic Drive Gloucester, MA 01930 (978) 281-2282

ryanandwood.com

Offering Free Tours and Tastings. Family Owned Craft Distillery Producing Whiskies, Gins, Rums and Vodkas.





Far From The Tree Cider

108 Jackson St. Salem, MA 01970 (978)-224-2904

farfromthetreecider.com

Distinctive craft hard cider made from local ingredients. Rooted in Tradition, Unique to the Core.

Additional Locations

Alfalfa Farms

Bent Water Brewery Deacon Giles Distillery

Jewell Towne Vineyards

Notch Brewing notchbrewing.cor

Old Planters Brewing

Riverwalk Brewing

Salem Beer Works

The Tap tapbrewing.com

Turkey Shore Distilleries